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IEEE Computer Society -
Test Technology Technical Council



Technical University of Cluj-Napoca,
Romania, Department of Automation



IPA - R&D Institute for Automation
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Tome II

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Automation, Quality and Testing, Robotics (AQTR 2010)
THETA 17th edition**

28th -30th May, Cluj-Napoca, Romania

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TOME II

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FOREWORD

It's our great pleasure to welcome you to the 17th edition of the **IEEE International Conference on Automation, Quality and Testing, Robotics AQTR 2010 - THETA 17th edition**.

The conference follows the tradition of the 16 automation and testing related scientific events, organized in Cluj-Napoca since 1982 under the name THETA- Technologies and Automation Testing. The previous editions – “2008 IEEE –TTTC International Conference on Automation, Quality and Testing, Robotics” have demonstrated the importance of Automation, Quality and Testing, Robotics as part of continuous advancing technologies. A large variety of papers were presented and provided good opportunities for the participants to exchange ideas and share new advancements registered in the field of automation, quality and testing.

This edition of the Conference, organized under the care of IEEE Computer Society – TTTC (Test Technology Technical Council) aegis and reflects the faithful cooperation between R&D institute-IPA and the Department of Automation from the Technical University of Cluj-Napoca.

AQTR Conferences intend to be international forums for the R&D exchanges in the field of fundamental and applied research in automation, quality, testing and robotics. They also bring together researchers and end-users to discuss the current trends and future directions of control and testing technologies and their industrial and social applications in the private and public sectors.

This conference would not have been possible without the hard work of the members of the Technical Program Committee - selecting over 300 papers out of 340 regular submissions. For that, we thank all the reviewers who provided us with such valuable feedback on the submissions.

The AQTR Conference covers a wide range of topics, gathering a community of scientists, engineers, academics and researchers. We have more than 200 registered participants, who come from all over the world, renowned names in their fields of activity.

All these being said, we hope that you enjoy our Conference and provide you with new concepts and ideas in the future “knowledge-based society”.

Liviu Miclea

Ioan Stoian



TTTC: Test Technology Technical Council

TTTC IN GENERAL

PURPOSE: The Test Technology Technical Council is a volunteer professional organization sponsored by the IEEE Computer Society. The goals of TTTC are to contribute to members' professional development and advancement and to help them solve engineering problems in electronic test, and help advance the state-of-the art. In particular, TTTC aims at facilitating the knowledge flow in an integrated manner, to ensure overall quality in terms of technical excellence, fairness, openness, and equal opportunities.

MEMBERSHIP: Membership is open to all individuals interested in test engineering at a professional level.

DUES: There are NO dues for TTTC membership and no parent-organization membership requirements.

BENEFITS: The TTTC members benefit from personal association with other test professionals. They may have the opportunity to be involved on a wide range of committees. They receive appropriate and updated information and announcements. There are substantial reductions in fees for TTTC-sponsored meetings and tutorials for members of IEEE and/or IEEE Computer Society.

TTTC ACTIVITIES

TECHNICAL MEETINGS: To spread technical knowledge and advance the state-of-the art, TTTC sponsors many well-known conferences and symposia and holds numerous regional and topical workshops worldwide.

STANDARDS: TTTC initiates, nurtures and encourages new test standards. TTTC-initiated Working Groups have produced numerous IEEE standards, including the 1149 series used throughout the industry.

TECHNICAL ACTIVITIES: TTTC sponsors a number of Technical Activity Committees (TACs) that address emerging test technology topics and guide a wide range of activities.

TUTORIALS and EDUCATION: TTTC sponsors a comprehensive *Test Technology Educational Program (TTEP)*. This program provides opportunities for design and test professionals to update and expand their knowledge base in test technology, and to earn official accreditation from IEEE TTTC, upon the completion of four full day tutorials proposed by TTEP.

TTTC CONTACT

TTTC On-Line: The TTTC Web Site at <http://tab.computer.org/tttc> offers samples of the TTTC Newsletter, information about technical activities, conferences, workshops and standards, and links to the Web pages of a number of TTTC-sponsored technical meetings.

Becoming a MEMBER: Becoming a TTTC member is extremely simple. You may either contact by phone or e-mail the TTTC office, or fill out and submit a TTTC application form, or visit the membership section of the TTTC web site.

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IEEE 1149.6

IEEE P1149.7

IEEE 1450-1999

IEEE 1450.1

IEEE 1450.2-2002

IEEE P1450.3

IEEE P1450.4

IEEE P1450.6-1

IEEE P1450.6-2

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3/8-3/12	Design, Automation and Test in Europe (DATE), Dresden, Germany	G. De Micheli
3/23-3/24	Workshop on Silicon Errors in Logic - System Effects (SELSE), Stanford, CA, USA	A. Wood, I. Parulkar
3/28-3/31	Latin American Test Workshop (LATW), Punta del Este, Uruguay	R. Velazco, Y. Zorian
4/15-4/17	Design & Diagnosis of Electronic Circuits & Systems Workshop (DDECS), Vienna, Austria	Z. Kotásek
4/19-4/22	VLSI Test Symposium (VTS), Santa Cruz, CA, USA	M. Abadir
4/22-4/23	Workshop on Test of Wireless Circuits and Systems (WTW), Santa Cruz, CA, USA	R. Aitken
5/9-5/12	Workshop on Signal Propagation on Interconnects (SPI), Hildesheim, Germany	H. Grabinski
5/24-5/28	European Test Symposium (ETS), Praha, Czech Republic	O. Novák
5/28-5/30	Int'l Conference on Automation, Quality & Testing, Robotics (AQTR), Cluj-Napoca, Romania	L. Miclea
6/7-6/9	Int'l Mixed-Signals, Sensors, and Systems Test Workshop (IMS3TW), La Grande Motte, France	F. Azais
6/10-6/12	Int'l High Level Design Validation and Test Workshop (HLDVT), Anaheim, CA, USA	P. Mishra
6/13-6/14	Int'l Symposium on Hardware-Oriented Security and Trust (HOST), Anaheim, CA, USA	J. Plusquellic
6/14	Int'l Workshop on Design for Manufacturability & Yield (DfM&Y), Anaheim, CA, USA	R. Aitken
7/5-7/7	International On-Line Testing Symposium (IOLTS), Corfu Island, Greece	M. Nicolaidis, A. Paschalis
7/15	ATE: Vision 2020, San Francisco, CA, USA	E. Volkerink
9/14-9/16	Board Test Workshop (BTW), Fort Collins, CO, USA	W. Eklow
9/17-9/20	East-West Design and Test Symposium (EWDTS), St. Petersburg, Russia	V. Hahanov, Y. Zorian
9/27-9/29	International Test Synthesis Workshop (ITSW), Santa Barbara, USA	A. Jas
10/6-10/8	Int'l Symposium on Defect & Fault Tolerance in VLSI Systems (DFT), Kyoto, Japan	H. Ito, S. Tragoudas
10/31-11/5	International Test Conference (ITC), Austin, TX, USA	R. Press
11/4-11/5	Workshop on Test & Validation of High Speed Analog Circuits (TVHSAC), Austin, TX, USA	A. Majumdar
11/4-11/5	Int'l Workshop on Design for Reliability and Variability (DRV), Austin, TX, USA	M. Nicolaidis
11/4-11/5	Int'l Workshop on Defect and Data Driven Testing (D3T), Austin, TX, USA	A. Crouch
12/1-12/4	Asian Test Symposium (ATS), Shanghai, China	S. Xu
12/5-12/6	Workshop on RTL and High Level Testing (WRTLTL), Shanghai, China	J. Gao
12/6-12/8	International Workshop on Microprocessor Test and Verification (MTV), Austin, TX, USA	M. Abadir
TBD	International Workshop on Design & Test (IDT), TBD	TBD
TBD	Int'l Workshop on Memory Technology, Design and Testing (MTDT), TBD	C.-W. Wu, R. Rajsuman
TBD	Int'l Workshop on Testing Embedded and Core-Based System-Chips (TECS), Online	Y. Zorian

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CONTENTS TOME II

PLENARY

TESTING AND QUALITY

QUALITY OF LIFE & E-HEALTH

Content

Session code/ID	Paper Title	Authors	Page number
TOME I			
Plenary			1
	Web Technologies for Industrial Automation: Universal Diagnosis Platform for Embedded Systems	Nasser Jadzi	3
Control Systems			7
A-S1-1 3809	An Effective Hybrid Swing-up and Stabilization Controller for the Inverted Pendulum-Cart System	D. Amir, A. G. Chefranov	9
A-S1-2 3128	Single-Phase Active Power Filter with Improved Sliding Mode Control	D. Stanciu, M. Teodorescu, A. Florescu, D. A. Stoichescu	15
A-S1-3 3023	Stability bounds for fuzzy estimation and control --- Part I: State estimation	Zs. Lendek, R. Babuska, B. De Schutter	20
A-S1-4 3030	Stability bounds for fuzzy estimation and control --- Part II: Output-feedback control	Zs. Lendek, R. Babuska, B. De Schutter	26
A-S1-5 2891	On the physical meaning of minimization criterion for Model Predictive Control	I. Hazyuk, C. Ghiaus	32
A-S1-6 4335	Implicit Cooperative Control achieved by Generic Genetic Fuzzy Logic	T. Letia, O. Cuius, I. Pop	38
A-S2-1 3005	Using prior knowledge to accelerate online least-squares policy iteration	L. Busoniu, B. De Schutter, R. Babuska, D. Ernst	44
A-S2-2 2844	An Approach for Modeling Variants of Industrial Automation Systems	C. R. Maga, N. Jazdi	50
A-S2-3 3482	Constrained Optimal Control Of Three-Phase AC-DC Boost Converters	N. Kutasi, A. Kelemen, Mária Imecs	56
A-S2-4 3347	Design Optimization Methods of an Intelligent Controller from a Speed Control System	A. Florescu, C. Radoi, D. Stanciu, S. G. Rosu, O. Stocklosa, M. Teodorescu	62
A-S2-5 2841	Identification and Control of a Miniature Rotorcraft Unmanned Aerial Vehicle (UAV)	Daniel Neamtu, Razvan Deac, Robin De Keyser, Clara Ionescu, Ioan Nasu	68
A-S2-6 3120	Modelling and PID Controller Design for a Quadrotor Unmanned Air Vehicle	Atheer L. Salih, M. Moghavvemi, Haider A. F. Mohamed, Khalaf Sallom Gaeid	74
A-S3-1 2864	Modelling of an Electromagnetic Levitation System Using a Neural Network	A. V. Duka	79
A-S3-2 4471	Halogen Daylight Control System Based on CMAC Controller	H. S. Grif	84
A-S3-3 3601	Process Control Simulator using Programmable Controller Technology	Iulia Dumitru, Nicoleta Arghira, Ioana Fagarasan, S.St. Iliescu	89
A-S3-4 3637	Load Frequency Regulation in Power Systems	N. Arghira, I. Dumitru, I. Fagarasan, S.St. Iliescu, C. Soare	94
A-S3-5 4085	Tools for HVAC Control System Design and Performance Evaluation	T. Buzdugan, I. Nasu	100
A-S3-6 3697	Controllers tuning for the speed vector control of induction motor drive systems	T. Pana, O. Stoicuta	106
A-S3-7 3247	Digital Sliding Mode Control Using Low Cost Embedded Solution	M. Truşcă, Gh. Lazea, A. Fărcaş, P. Dobra, D. Moga	112

Session code/ID	Paper Title	Authors	Page number
A-S3-8 3498	Advantages of Robust Control for Series Load Pulse Amplitude Modulation Induction Heating Inverter	T. Szelitzky, E.H. Dulf	117
A-S4-1 4456	Synchronous Rectification Applied in a Transfer Function Analyzer	C. Festila, Cristina Ioana Pop, Eva Henrietta Dulf	121
A-S4-2 3071	Level and Pressure Control in Condenser of the 13C Isotope Separation Column	Cl. Festila, E. H. Dulf, A. Baldea	125
A-S4-3 3206	Movement Control of an Unloading Machine from a Rotary Furnace	Iulia Inoan	131
A-S4-4 3262	Rapid Control Prototyping Toolbox for Renesas M32C87 Microcontroller	R. Duma, D. Petreus, V. I. Sita, P. Dobra, A. Rusu	135
A-S4-5 3312	Numerical Simulation of a Diesel Engine in Railway Traction Using Partial Differential Equations	Rodica Festila, V. Tulbure	141
A-S4-6 4016	Temperature Modelling and Simulation in the Furnace with Rotary Hearth	V. Muresan, M. Abrudean	147
A-M1-1 2847	Control of Flow Rate with Fuzzy Logic for Ball Mill	C. R. Costea, M. Abrudean, H. M. Silaghi, M. A. Silaghi	153
A-M1-2 3659	Feedback Linearization Control Design for the 13C Cryogenic Separation Column	Cristina Ioana Pop, C. Festila, Eva Henrietta Dulf, B. Muresan	157
A-M1-3 3856	Fractional Order Models for a Cryogenic Separation Column	E.Dulf, R.Both, D.C.Dumitrache	163
A-M1-4 3502	The Time Delay Control of a CAN Network Based on Dinamic Scheduling Algorithm	D. Puiu, F. Moldoveanu, C. Suci	169
A-M1-5 3281	An Indirect Adaptive Control Strategy for a Lactic Fermentation Bioprocess	E. Petre, D. Selisteanu, D. Sendrescu	175
A-M1-6 4411	Modeling and Simulation for a Level Control System	I. Naşcu, R. De Keyser, Ioana Naşcu, T. Buzdugan	181
A-M1-7 4615	Task scheduler for a real time, co-designed built control system	D. Niculae, C. Plaisanu, D. Bistriceanu	187
A-M1-8 2902	Method of Numerical Simulation for the Air Pollution Dispersion	T. Coloşi, M.-L. Ungureşan	190
A-M1-9 3357	A N-15 Isotope Enrichment Column Simulator Using Partial Derivative Equations	I. Muntean, M-L. Unguresan, M. Abrudean	194
A-M1-10 3076	Behavioural Study of a Thermal Process Control Under Uncertainties	M.Dulău., S.-E. Oltean, A.-V. Duka, A.Gligor	198
A-M1-11 3580	Application of Bond Graph Modeling on a Fed-Batch Alcoholic Fermentation Bioprocess	M. Roman, D. Selisteanu, E. Bobaşu, E. Petre	202
A-M1-12 3617	Nonlinear Identification of a Rotating Flexible Beam	D. Sendrescu, C. Marin, E. Petre, D. Popescu, M. Roman	208
A-M1-13 3861	Modeling and Simulation of the Liquid Phase 2-ethyl-hexenal Hydrogenation	R.Both, C.Festila, E.H.Dulf, A.O.Neaga	213
A-M1-14 4512	Development and Application of a Predictive Adaptive Controller to a Wastewater Treatment Process	G. Vlad, R. Crişan, B. Mureşan, I.Naşcu, C. Dărab	219
A-M1-15 4011	Temperature Control in the Furnace with Rotary Hearth	V. Muresan, M. Abrudean	225
A-M1-16 3009	Investigation Of A New MATLAB/SIMULINK/SIM-POWER-Systems Toolbox For A PWM AC-TO-DC Converter Applied In Active Line Conditioning	R. Paku, P. Balogh, M. Bojan, R. Marschalko	231

Session code/ID	Paper Title	Authors	Page number
Robotics			237
R-S1-1 2786	Hardware and Software Development of an Intelligent Pneutronic Robot	M. Avram, N. Alexandrescu, C. Bucşan	239
R-S1-2 4683	Visual Robot Guidance in Conveyor Tracking with Belt Variables	Th. Borangiu, F.D. Anton, Anamaria Dogar	243
R-S1-3 2784	A New Local Monocular Visual Map Approach Suitable for Robot Navigation and Scenario Understanding	L. Pacheco, J. Cobos N. Luo, X. Cufí	249
R-S1-4 2778	Local Model Predictive Control for WMR Reactive Navigation	L. Pacheco, N. Luo	255
R-S1-5 4430	A Model For The Kinematical Analysis Of A Six Degrees Of Freedom Parallel Robot	Emilia Ciupan	261
R-S1-6 2923	Autonomous mobile robot with displacements in a vertical plane and applications in cleaning services	N. Alexandrescu, T. C. Apostolescu, C. Udrea, D. Duminićă, L. A. Cartal	265
R-S3-1 3541	Fleet Size of Robots for Rescue Missions	D. Caballero-Parga, Santi Esteva, Albert Figueras	271
R-S3-2 3136	Integrating Visual Odometry and Dead-Reckoning for Robot Localization and Obstacle Detection	J. Cobos, L. Pacheco, X. Cufí, D. Caballero	275
R-S3-3 2775	Formulations in Robotics based on Variational Principles	I. Negrean, C. Schonstein, D. C. Negrean, A. S. Negrean, A. V. Duca	281
R-S3-4 4046	3D Laser Scanning System and Segmentation of Urban Scenes	L. C. Goron, L. Tamas, I. Reti, G. Lazea	287
R-S3-5 3410	Motion Generation for a Modular Robot	B. Grănescu, G. M. Bobocea, A. O. Trufaşu, C. Niţu	292
R-S3-6 3842	Integrated approach for designing a 6-UPS parallel robot	C. Lapusan, V. Maties, R. Balan, O. Hancu, C. Rad	297
R-S3-7 3812	Forward Kinematics and Workspace Analysis of a 3-RPS Medical Parallel Robot	C. R. Rad, S. D. Stan, R. Bălan, C. Lapusan	301
R-S3-8 2978	The control of a positioning system using bi-axial variable reluctance actuator	C.D. Comeaga, C.G. Alionte	307
R-M4-1 3780	Visible-Infrared fusion in the frame of an obstacle recognition system	Anca Apatean, C.Rusu, Alexandrina Rogozan, A. Bensrhair	313
R-M4-2 2889	Singularities and Workspace Analysis for a Parallel Robot for Minimally Invasive Surgery	B. Gherman, C. Vaida, D. Pislă, N. Plitea, B. Gyurka, D. Lese, M. Glogoveanu	319
R-M4-3 3321	The Design of Adaptable Indoor Pipeline Inspection Robots	O. Tătar, C.Cirebea, A. Alutei, D. Mândru	325
R-M4-4 3308	Motion Algorithms for an Industrial Robot Graphical Simulator	C. Marcu, S. Herle, R. Robotin, M. Dobra, Gh. Lazea	329
R-M4-5 3168	Shape Memory Alloy Wires as Actuators for a Minirobot	D. Mândru, I. Lungu, S. Noveanu, O. Tătar	333
R-M4-6 4452	Fuzzy Based Obstacle Avoidance System for an Autonomous Mobile Robot	C. G. Rusu, I. T. Birou, E. Szöke	337
R-M4-7 2886	Development of GTBoT, a High Performance and Modular Indoor Robot	G. Macesanu, T. T. Cocias, C. Suliman, B. Tarnauca	343
R-M4-8 3897	Sliding Mode Control of an Autonomous Welding Robot	A. Radaschin	349
R-M4-9 4166	The Control of the PARAMIS Parallel Robot using a Haptic Device	B. Gyurka, D. Pislă, E. Stancel, C. Vaida, B. Gherman, D. Lese, M. Suci, N. Plitea	354
R-M4-10 4032	Laser and vision based map building techniques for mobile robot navigation	A. L. Majdik, I. Szoke, L. Tamas, M. Popa, Gh. Lazea	360
R-M4-11 3608	Position Control of Robotino Mobile Robot Using Fuzzy Logic	S. E. Oltean, M. Dulău, R. Puskas	366

Content

Session code/ID	Paper Title	Authors	Page number
TOME II			
Plenary			1
	Challenges in Verifying and Optimizing Arithmetic-intensive Designs	Zeljko Zilic	3
	Brain-Like Infrastructure for Embedded SoC Diagnosis	Vladimir Hahanov	9
Testing and Quality			15
T-S1-1 3822	Byte-oriented Efficient Implementation of the NIST Statistical Test Suite	A. Suci, K. Marton, I. Nagy, I. Pinca	17
T-S1-2 4486	A software framework for dynamic self-repair in embedded SoCs exploiting reconfigurable devices	Andrea Miele	23
T-S1-3 2971	Agent-based Test Management for Software System Test	C. Malz , N. Jazdi	29
T-S1-4 4482	Hardware Design Methodology to Synthesize Communication Interfaces from TLM to RTL	Nadereh Hatami, Paolo Prinetto, Antonio Trapanese	35
T-S1-5 4244	On the Specification of a Test Management Solution for Evaluation of Handsets Network Operations	C. A. Siebra, Nancy L. Nino, F. Q. B. Silva, A. L. M Santos	40
T-S1-6 3153	A Peer-to-Peer Consensus Algorithm to Enable Storage Reliability for a Decentralized Distributed Database	Voichita Iancu, I. Ignat	46
T-S2-1 2948	Model-based Electrical Energy Analysis of Industrial Automation Systems	A. Beck, N. Jazdi	52
T-S2-2 4398	Secure Hill Cipher Modifications and Key Exchange Protocol	A. Y. Mahmoud, A. G. Chefranov	58
T-S2-3 3918	Stand for testing electrical machines up to 1,500 kilowatts used in railway traction	G. Popa, C. Ilie, I. Potarnuche, H. Galos, V. Stanciu, S. Arsene	64
T-S2-4 3739	Fault Detection and Isolation for MIMO Systems	M. Vinatoru	70
T-S2-5 3476	Performance Evaluation of a Python Implementation of the New LEDBAT Congestion Control Algorithm	M. I. Andreica, N. Tapus	76
T-S2-6 3961	Fault Injection Technique Approach for Testbench Analysis	N. A. Banciu, G. Toacse	82
T-S3-1 3171	Statistical Analysis of SRAM Parametric Failure under Supply Voltage Scaling	E. I. Vatajelu, J. Figueras	88
T-S3-2 3377	Fault Detection and Control in Superheater Using Electronic Simulator	C. Maican, M. Vinatoru, G. Canureci	94
T-S3-3 3370	Experimental Studies on Faults Detection using Residual Generator	G. Canureci, M. Vinatoru, C. Maican, G. Vladut	100
T-S3-4 3223	An Integrated Testing Platform for Automotive and Industrial Electronic Control Units	B. Târnaucă, C. Suci, D. Floroian	106
T-S3-5 3243	A Novel Management Mobility Framework for Point to Point Radio Communication in Wireless Network	C.-L.Pitu, Carmen-Melinda Blendea, R. Campeanu	112

Session code/ID	Paper Title	Authors	Page number
T-S3-6 2999	Manufacturing and Testing Technology for a Silicon Piezoresistive Microaccelerometer	C. D. Comeaga, L. Bogatu, G. Ionascu, N. Alexandrescu, A. Sandu, E. Manea	117
T-S3-7 3318	Development of an IEEE 802.21 Media Independent Information Service	V. Andrei, E. C. Popovici, O. Fratu, Simona V. Halunga	123
T-S3-8 2833	Real-time approach for thermal non destructive testing	Dan Neculescu, Sharareh Bayat, Alina Dinca, Jurek Sasiadek	129
T-S4-1 2944	Acquisition System for Power Measurements and Harmonics Determination	Agoston Katalin	133
T-S4-2 3890	Implementation of Cryptographic Algorithms on a GRID Infrastructure	E. Cebuc, A. Suci, K. Marton, S. Dolha, L. Muresan	137
T-S4-3 3879	Testing-Oriented Improvements of OCL Specification Patterns	D. Chiorean, Vladia Petrascu, Ileana Ober	143
T-S4-4 3694	Master-Slave ternary D flip-flap-flops with triggered edges control	E. Sipos, C. Miron	149
T-S4-5 4000	Analysing the Stability of Series-Shunt Circuits based on Voltage- and Current-Feedback OpAmps Through SPICE AC Simulations	M. Neag, R. Onet, R. Groza, Marina Topa	155
T-S5-1 4198	RTSJMcBench, a Framework for Writing Parallel Benchmarks for Real-Time Java on Multi-Core Architectures	V. Olaru, A. Hangan, Gh. Sebestyen	160
T-S5-2 3826	On I/Q Imbalance Compensation Based on Adaptive Filtering in Low-IF and Zero-IF Radio	B. S. Kirei, M. Neag, M. D. Topa	166
T-S5-3 2792	Self-healing and Artificial Immune Properties Implementation upon FPGA-based Embryonic Network	Cs. Szász, V. Chindriş	170
T-S5-4 4419	Reconfiguration Security for Hardware Agents in Testing	G. D. Mois, S. Flonta, Iulia Ştefan, Sz. Enyedi, L. Miclea	176
T-S5-5 3576	Comparison between Analog and Digital Control of LLC Converter	T. Patarau, D. Petreus, R. Duma, P. Dobra	181
T-S5-6 4331	Testing the automatic adjustment system by the stator field, based on the vectorial control principle, of the asynchronous power engine for locomotive	C. Mihailescu, N. Galan, D. Mihailescu, V. Tulbure	187
T-M3-1 4301	Experimental Comparison of Switching with IGBT and MOSFET	A. Tulbure, D. Turschner, M. Abrudean, E. Ceuca, R. Ormenisan	190
T-M3-2 2983	The testing system of the pumps with gear wheels for determining the volumetric efficiency	C. Cristescu, P. Drumea, C. Dumitrescu	195
T-M3-3 2913	Constrained-Random Test Bench for Synthesis: Technique, Tools and Results	D. G. Bodean, Gh. C. Bodean	200
T-M3-4 4240	Soft Error Propagations and Effects Analysis on CAN Controller	Saman Khoshbakht, Hamid R. Zarandi	206
T-M3-5 3337	Investigation of Transient Faults on JOP Processor	Somayeh Bahramnejad, Hamid Reza Zarandi, Maryam Shojaei	213
T-M3-6 3333	E-Services Access System Using Wireless Communications Networks	E. Pop, M. Barbos	219
T-M3-7 4074	Verilog HDL Methodology for Redundancy in Digital Circuits Targeting FPGA Technology For Highly Reliable Applications	M. E. Radu, M. A. Dabacan	225

Session code/ID	Paper Title	Authors	Page number
T-M3-8 2815	An optimal sensor placement algorithm taking into account diagnosability specifications	Abed Alrahim Yassine, Albert Rosich, Stephane Ploix	229
Quality of Life & E-health			235
Q-S1-1 3732	GPU Acceleration For Statistical Gene Classification	A. Benso, S. Di Carlo, G. Politano, A. Savino	237
Q-S1-2 3971	Predictive Control Of Blood Glucose In Diabetes Mellitus Patients	E. Iancu, Ionela Iancu, Veronica Sfrede	243
Q-S1-3 3044	Detection Of Anatomical Structures On Ultrasound Liver Images Using Gabor Filters.	C. Vicas, M. Lupsor, R. Badea, S. Nedevschi	249
Q-S1-4 4189	Remote Monitoring Of Patients With Mobile Healthcare Devices	G. Sebestyen, L. Krucz	254
Q-S1-5 4464	The Influence Of Input Data Preprocessing And Of Learning Error On The Performances Of ANN Systems Identifying Amphetamines	S. Gosav, M. Praisler	260
Q-S1-6 4041	Advanced Classification Techniques For Improving The Automatic Diagnosis Of The Hepatocellular Carcinoma Based On Ultrasound Images	D. Mitrea, S. Nedevschi, M. Lupsor, M. Socaciu, R. Badea	265
Q-S2-1 3911	Computer Assisted Prosthetic Surgery, Based On Deformable Surfaces And Statistical Modeling	A.I. Mitrea, A. Prodan, P. Mitrea, F. Gavrilas, V. Oprea, O.M. Gurzau, R. Cîmpean, M. Mesaros	271
Q-S2-2 3950	Fuzzy Based Method For Assessing the Training Level Of Nonathletes And Athletes	Gratiela Deak, R. Miron, Adina Astilean, C. Domuta	277
Q-S2-3 4232	Finite element modeling of the glenohumeral joint during external and internal rotation	Mihaela Manisor, C. Marcu, Paula Raica, G. Tomoaia, L. Miclea	282
Q-S2-4 3526	Myoelectrical signal classification for the hierarchical control of a human hand prosthesis	S. Herle, S. Man, Gh. Lazea, R. Robotin, C. Marcu	288
Q-S2-5 3980	Identifying the impact of global warming on population using a clustering based approach	Vladiela Petrascu, Gabriela Czibula, Dana Sirbu, Monica Popa, Daniela Curseu	294
Q-S2-6 4229	The correlation between symptoms and spirometry in patients presenting with smoking-related symptoms	Laura Poanta, D. Rusu, D.L. Dumitrascu	300
Q-S3-1 3198	On the Relevance of Nonlinear Analysis of Time Series Associated to CT Kidney Images	Andreea Udrea, Luminita Costache, M. Olteanu, D. Popescu	304
Q-S3-2 3815	The diagnostic performance of attenuation coefficient computed on the ultrasound image compared to a biochemical marker - SteatoTest - for steatosis quantification in non-alcoholic fatty liver disease	C. Radu, M. Grigorescu, M. Lupsor, C. Vicaș, S. Nedevschi, R. Badea, MD Grigorescu, Z. Spârchez, D. Crisan, D. Feier	310
Q-S3-3 3788	Medical Information System Based on Electronic Healthcare Records	D. Păun, D. Sauciuc, O. Stan, O. Iosif, C. Dehelean, L. Miclea	315
Q-S3-4 4604	Digital Simulation and Control of Electromagnetic Field Effects in Heterogeneous Organic Tissues	H. A. Colosi, M. N. Roman	321

Session code/ID	Paper Title	Authors	Page number
Q-S3-5 4007	Method of Automatic Quantification of Glaucoma Risk Based on the Scale Effort Staging System (ESS)	H. Demea, S.Demea, Rodica Holonec	327
Q-S3-6 4119	Non-invasive steatosis assessment in NASH through the computerized processing of ultrasound images: attenuation versus textural parameters	M. Lupșor, R. Badea, C. Vicaș, S. Nedevschi, M. Grigorescu, C. Radu, H. Stefanescu, D. Crisan	333
Q-S3-7 4608	Wearable computing for patients with coronary diseases: Gathering efforts by comparing methods	V. Rocha, P. Borza, J. Correia, G. Gonçalves, A. Puscas, R. Seromenho, A. Mascioletti, A. Picano, S. Cocorada, M.Carp	339
Q-S4-1 3034	Hand-Arm Simulation, under the Vibration Action, with Vibration Flow Divider	A.F. Pop, M. Arghir	348
Q-S4-2 3838	Integrating the concept of reverse engineering in medical applications	R. Racasan, D. Popescu, C. Neamtu, M. Dragomir	352
Q-S4-3 4425	Romanian Health Informatics Legislation Compatibility with ISO/EN 13606 and openEHR	D.G. Sauciuc, S. Dehelean, O. Iosif, C. Dehelean, L. Miclea, I. Paun	357
Q-S4-4 4525	Developing the DESP system by improving the experimental model	O. Stan, N. O. Iosif, S. Dehelean, D. G. Sauciuc, I. D.Păun, C. Dehelean, L. Miclea	361
Q-S4-5 2877	Embedded System Controlling Microwave Generators in Hyperthermia and Diathermy Medical Devices	V. Surducun, E. Surducun, R. Ciupa, M. Roman	366
Q-M2-1 4186	Fuzzy Petri Nets based Decision Support System for Ambulatory Treatment of Non-Severe Acute Diseases	Adina Aștilean, Camelia Avram, S. Folea, Iuliana Silvășan, D. Petreuş	372
Q-M2-2 3210	Information System for Managing the Ionizing Radiations Based Medical Procedures and the Patient Dose – RXINFO	A. Badoiu, Sanda Petrescu, A. Botu, V. Vlad, G. Matei	378
Q-M2-3 3743	Computerized System for Medical Decision in the Perinatal Period	Roxana Antohi, Cristina Ogescu, F. Udrescu, D. Bistriceanu, M. Onofriescu, Livia Stefan	382
Q-M2-4 3869	An Automated Registration System of Non-communicable Chronic Diseases Cases based on Multiagent Approach	T. Sanislav, D. Căpăţină, A. Guran, G. Cojocar, I. Stoian	386

Content

Session code	Paper Title	Authors	Page number
TOME III			
Plenary			1
	Quality assurance and validation issues in the development of networked vehicle systems	Gil Goncalves	3
	Experimental analysis of failure in embedded electronics and mechatronical systems under thermal stress	Dan Borza	10
Quality of experiments and applications			15
E-S1-1 4598	Federative SCADA Consideration	I. Stoian, E. Stancel, S. Ignat, Sz. Balogh, O. Dancea	17
E-S1-2 2874	Exploiting parallel processing and optimal paths in a flexible manufacturing system	S. Herle, S. Man, Gh.Lazea, C.Marcu, R. Robotin	23
E-S1-3 3396	Microcontroller-based Walsh Function PWM Modulation with Harmonic Injection Technique	S. G. Rosu, C. Radoi, A. Florescu, O. Stocklosa	29
E-S1-4 4518	Environmental Monitoring Services and Wireless Sensor Networks applied on Urban Spaces	C. Oliveira, G. Gonçalves	35
E-S1-5 4290	Transport with Conveyors in the Factory of the Future	F. L. Almeida, B. M. Terra, P. A. Dias, G. M. Gonçalves	41
E-S1-6 2962	Novel Modular Fault Tolerant Switched Reluctance Machine for Reliable Factory Automation Systems	M. Ruba, I. Benția, L. Szabó	47
E-S2 E1-1 3163	Characterization and Control of a Permanent Magnet Synchronous Motor used in Vehicle Application	D.Fodorean, A.N'diaye, D.Bouquain, A.Miraoui	53
E-S2 E1-2 3178	Distributed control and measurement system for natural gas metering application	Cornelia Popa	59
E-S2 E1-3 3535	Comparative Analysis of Identification Methods of the Photovoltaic Panel Characteristics	T. L. Dragomir, D. M. Petreus, F. M. Petcuț, I. C. Ciocan	64
E-S2 E1-4 4547	Integrated System for the Monitoring and Diagnosis Used to Provide an Optimum Operation of the Internal Network of a Power Source	P. M. Nicolae, M. Motocu, G. Vlăduț, C. Constantinescu	70
E-S2 E1-5 2789	Modeling and simulation of the transient heating regime in an electrical oven	M. I. Neaca , Andreea Neaca	76
E-S2 E1-6 3203	CAD Module for Knitting Patterns Design	E. I. Zharieva-Stoyanova, St. O. Bozov	82
E-S2 E2-1 3159	User image mining for natural hazards	A. A. Popescu, C. Vaduva, D. Faur, D. Raducanu, I. Gavut, M. Datcu	87
E-S2 E2-2 3340	LUX Color Transform for Mosaic Image Rendering	F.Luthon, B. Beaumesnil, N. Dubois	93
E-S2 E2-3 2918	Hierarchical Clustering for Adaptive Refactorings Identification	I.G. Czibula, Gabriela Czibula	99
E-S2 E2-4 4003	A visualization enhanced fuzzy decision support tool for water resource management tasks	Mihaela Gordan, Camelia Florea, O. Dancea, E. Stancel, O. Tsatos	105
E-S2 E2-5 3051	Image enhancement using hybrid shock filters	C. Luduşan, O. Lavialle, R. Terebeş, M. Borda, S. Pop	111
E-S2 E2-6 4555	Information, information quantum, knowledge	S. N. Cociorva, S. N. Meza, R. M. Meza	117

Session code	Paper Title	Authors	Page number
E-S3-1 3668	The Architecture of an Enterprise Information Management System based on Semantic Web	D. Carstoiu, A.S. Cernian, V. Sgarciu, A. Olteanu	123
E-S3-2 4030	A Logic Based Approach to Locate Composite Refactoring Opportunities in Object-Oriented Code	C. Jebelean, C. B. Chirila, V. Cretu	130
E-S3-3 3124	Designing a Queue Events System for road traffic simulator	C. Avram, A. Morariu, H. Vălean	136
E-S3-4 4035	Generic Rules for Logic Representation Transformations	C. Chirila, C. Jebelean, G. Kniesel, P. Lahire	142
E-S3-5 3038	Techniques and solution for monitoring the RO-14-ITIM Grid site	F. Farcas, S. Albert, L. Olaru, L. Miclea, G. Popeneciu, M. Raportaru	148
E-S3-6 4161	Environment mapping for autonomous driving into parking lots	R. Luca, F. Troester, R. Gall, C. Simion	153
E-S3-7 2926	Conceptual Graphs Based Representation and Querying of Databases	Viorica Varga, Christian Sacarea, Andrea Takacs	159
E-S3-8 3401	XML Design: an FCA Point of View	Viorica Varga, Katalin Tunde Janosi Rancz, Christian Sacarea, Katalin Csioban	165
E-S4 E1-1 3932	Ant Routing Protocol in a ZigBee Ad Hoc Sensors Network for Radiation Level Monitoring	C. Avram, D. Radu, A. Astilean, V. Cosma	171
E-S4 E1-2 3936	Hybrid framework for improving collaborative capabilities in virtual organizations	C. Porumb, S. Porumb, B. Orza, A. Vlaicu	176
E-S4 E1-3 4445	Study from implementing algorithms for face detection and recognition for embedded systems	I. E. Ceuca, A. Tulbure, O. Domsa, C. Covaciu	181
E-S4 E1-4 4304	A Business Model for Human Resource Management	S. Kleinhempel, Ș. I. Nițchi, L. Rusu	186
E-S4 E1-5 4541	Identifying the User Typology for Adaptive E-learning Systems	F. Trif, C. Lemnaru, R. Potolea	192
E-S4 E1-6 3953	Behavior Recognition Using Pictorial Structures and DTW	T. Vajda	198
E-S4 E1-7 3730	Experiences in Complex Software Development for Wireless Sensor Networks	M. Plasto, D. Curiac, O. Baniac	202
E-S4 E2-1 3273	OpenFGA, an open source Formal Concept Analysis toolbox	P.V. Borza, O. Sabou, C. Sacarea	208
E-S4 E2-2 3702	Using Contextual Topology to Discover Similarities in Modern Music	Zsuzsanna Marian, C. Sacarea	213
E-S4 E2-3 3682	Use of LAD in establishing morphologic code	L. Lupșa, I. Chiorean, L. Neamțiu	219
E-S4 E2-4 3382	Real-time Social Networking Profile Information Semantization Using Pipes and FCA	R. Meza, R. A. Buchmann	225
E-S4 E2-5 3865	On-line Signature Recognition Approach Based on Wavelets and Support Vector Machines	Simina Emerich, E. Lupu, C. Rusu	230
E-S4 E2-6 3059	Improving Classification with Support Vector Machine for Unbalanced Data	M. Muntean, H. Vălean, I. Ileană, C. Rotar	234
E-S4 E2-7 3453	Centralized Logging of Multi Tier Applications over Web Services with NLog Custom Targets	Ș. S. Dragoș, M. F. Vaida	240
E-S5 E1-1 3797	GPS Based Road Monitoring System	M. Hulea, C. Domuța	245
E-S5 E1-2 3511	Wind Farms Modeling Files Transformation	D.I. Gota, D. Petreus, L. Miclea	249
E-S5 E1-3 3595	Theoretical and experimental research about the linear pneumatic actuators with cylindrical membrane and braided shell	Liliana Dragan	255

Session code	Paper Title	Authors	Page number
E-S5 E1-4 3663	A Software Model for GPS Receiver Signal Processing Blocks Used in Educational Environment	R. Arsinte	261
E-S5 E1-5 3851	Non-conventional Supplying System for Induction Traction Motors from Diesel Locomotives	M. Huzau, R. Both, E.H. Dulf, V. Tulbure	265
E-S5 E1-6 3984	Training neural networks for construction of informatics offender profile	M. Enache, M. Hulea, T. S. Leția	269
E-S5 E1-7 4282	The "Production Triangle" Model in Production Planning and Control	Péter Bikfalvi	275
E-S5 E2-1 4102	Aspects concerning vibrations modeling for a class of reconfigurable driving simulators	A. Capustiac, A. Csiszar, C. Brisan	281
E-S5 E2-2 3591	The Management of Wireless Real-Time Data Acquisition Processes Using Virtual Instruments	B. Croitoru, Loredana Boca, A. Tulbure	287
E-S5 E2-3 3634	Adaptive fuzzy c-means through support vector regression for segmentation of calcite deposits on concrete dam walls	O. Dancea, O. Tsatos, M. Gordan, A. Vlaicu	293
E-S5 E2-4 3792	Semi-Blind Equalization Using the Constant Modulus Algorithm	Ioana Homăna, Marina Dana Țopa, B. S. Kirei	299
E-S5 E2-5 3921	Optimization of Induction Motor Control Using Genetic Algorithms	M. Toderici, Simona Toderici, Maria Imecs	303
E-S5 E2-6 4071	Bridging The Gap Between Video Data Acquisition, Compression And Transmission Under Emerging Technologies And Scenarios	S. N. Meza, A. Vlaicu, B. Orza	309
E-S5 E2-7 3343	Embedded Real-Time Look-up Table Processing for High Definition Video Signals	S. N. Meza, K. J. Damstra, J.V. Rooy, S. Persa	315
E-S5 E2-8 4255	Electric Parameters Variation And Performances Of The Three – Phased Asynchronous Motor In Vector Control With Imposed Rotor Flux	C. Mihailescu, N. Galan	319
E-M1-1 2898	Mathematical Solution to Solve the Minimum Power Point Problem for DC Circuits	H.Andrei, Fa. Spinei, C. Cepisca, P. C.Andrei	322
E-M1-2 3373	Surveillance and control system for butterfly valves in Motru Hydro Power Plant	A.Craciun, M. Vinatoru, E. Goace, G. Vladut	328
E-M2-1 3467	Development of an Extensible Description Language Development of an Extensible Description Language for Virtual Instrumentation	A. Gligor, T. Turc, C. D. Dumitru, Al. Morar	332
E-M2-2 2910	Cassino Hexapod : Experiences and New Leg Design	A. Stoica, G. Carbone, M. Ceccarelli, D. Pislă	338
E-M2-3 3214	Wind Energy Survey with Wi-Fi Tags Based Intelligent Agents	S. Folea, Daniela Bordenca, Adina Morariu, H. Vălean, Ancuța Dobîrcău	344
E-M2-4 3144	Three-phase induction motor design software	G. Scutaru, A. Negoita, R. M. Ionescu	350
E-M2-5 3277	Using the Iterative Learning Algorithm as Data Source for ANFIS Training	C. Boldișor, V. Cornac, I. Țopa, S. Coman	354
E-M2-6 2883	Near-field Effect of the Microwaves Power Applicators Investigated for Liquid Processing Applications	Em. Surducu, V. Surducu, Camelia Neamtu, C. D.Tudoran	360
E-M2-7 3217	Integrated System for Underground Water Management	V. Olaru, O. Ivan	364
E-M2-8 3546	Improving estimation algorithms based on field data for a hybrid energy system	C. Vîgu, D. I. Gota, D. Capatana	369

Session code	Paper Title	Authors	Page number
E-M2-9 3055	Modelling and Simulation of the Luminescence of Rare Earth (RE) Ions and Niobium Activated Yttrium Tantalate Host Lattices	M.-L. Ungureșan, A. Mesaroș, F.-V. Dulf	373
E-M2-10 3367	Comparative Analysis of PWM techniques: Simulation and DSP Implementation	D. C. Rus, N. S. Preda, I. I. Incze, Maria Imecs, Cs. Szabó	377
E-M2-11 2817	Electronic Vote Scheme Based on Ring Signature	Stelian Flonta, Liviu-Cristian Miclea, Szilárd Enyedi	383
E-M2-12 2820	Electronic signature with ordered and divided private key	Stelian Flonta, Liviu-Cristian Miclea, Szilárd Enyedi	386
E-M2-13 3386	Development of Extensible Virtual Instruments for SCADA Applications	T. Turc, A. Gligor, C. Dumitru, A. Morar	390
E-M2-14 2895	Algorithms for Compute Independent Sets of Vertices in Graphs and Fuzzy Graphs	V. Cioban, V. Prejmerean	395
E-M3-1 2870	Statistical Approach to Image Classification	Samira Ebrahimi Kahou, Yevgeniya Sulema	400
E-M3-2 3640	Combustion Sound Classification Employing Gaussian Mixture Models	E. Lupu, M.V. Ghiurcau, V. Hodor, S. Emerich	404
E-M3-3 3650	Automated Controlling System For Protection Of Hydroelectrical Power Station With Butterfly Valves On Power Channel	G.Ungureanu, Maria Mircea, C. Vigu, D. Gota	408
E-M3-4 4468	Study Case of Direct Sensitivity Analysis Applied to Host Pathogen Cycles in Self-Regulated Forest Insect Systems	M. Fetoiu, V. Istrate, G. Vladut, M. Vinatoru, C. Comsa	413
E-M3-5 3491	A Power Consumption Optimization Method for a Hybrid Renewable Energy Making System	D.I. Gota , C.Vigu, O. Capatana	420
E-M3-6 4372	Technological Context Integration of Decision Support Components into SCADA Operative System for the Management of Cascaded Hydropower Plants	Sz. Balogh, A. Corha, E. Stancel, B. Gyurka, C. Vigu, S. Ignat	424
E-M3-7 2906	Effect of light irradiation and immobilization of carbon nanotubes on kinetic parameters corresponding to Michaelis - Menten equation, for NADH sensors based on phenothiazine graphite modified electrodes	M.-L. Ungureșan, D.-M. Gligor	429
E-M3-8 3012	Iron Exchange on Natural Zeolites. Comparison of Linear and Non-linear Regresion Analysis Methods.	M.-L. Ungureșan, F.-V. Dulf, A. Măicăneanu, D. M. Gligor	435
E-M3-9 3685	Fuzzy Logic Decision in Partial Fingerprint Recognition	R. Miron, T. Leția	439
E-M3-10 3758	Decision Support System for Minimizing Carbon Footprint (Impact on Global Warming)	V. Prejmerean, O. Ghiran, M. Frentiu, V. Cioban	445
E-M3-11 4344	Biodiversity Management System in Rodna Mountains National Park	M. Lazar, H. Valean, M. Neagu, L. Miclea	450
E-M4-1 3835	Data Analysis and Parameter Estimation in the Field of the Automotive Claims	A. Dănilă, T. Toboș	455
E-M4-2 3629	Waveform Determination of Current Drawn from Mains with three Crossbars Transformer Feeding a 12 Pulses Rectifier	Chivulescu Codrut, Ion Laurentiu-Florian, Stefan-Serban Cristian	460
E-M4-3 4021	Informatic Online System For Dissemination of Scientific Research Results for Intellectual Property Rights	M. Orzan, G. Orzan, G. Spiridon, T. Neacsu	463
E-M4-4 4441	Integration of PV Modules in Existing Romanian Buildings	S. Fara, D. Finta, M. Iancu, L. Fara, D. Comaneci, Ana-Maria Dabija, Eugenia Tulcan-Paulescu, M. Paulescu, T. Jurca	469

Session code	Paper Title	Authors	Page number
E-M4-5 4327	Funnel Effect and its Practical benefits in Wind Applications	O. Capatina, T. Grosan, I. Vadan, R. Trimbilas, S. Ignat, A.Calarasu	475
E-M4-6 3587	Monitoring approach of Supervisory Control and Data Acquisition downloadable data files for "mission – critical" situations detection	Loredana Boca, B. Croitoru, M. Risteiu	480
E-M4-7 3584	Battery Charger Circuit Through Maximum Differential Voltage Tracking	T. E. Dachin, V. Iancu, C. M. Nemes, E. Ceuca	486

Wearable computing for patients with coronary diseases: Gathering efforts by comparing methods

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Abstract—Cardiovascular diseases are a prime cause of mortality and morbidity around the world. The World Health Organization names this as a global epidemic identifying it as a big challenge to Information and Communication Technologies that can provide valuable tools to improve population health and well-being.

In tandem with a strategy to provide information and education to individuals at risk, several projects across the world at national or regional levels are trying to address this challenge.

The HEARTRONIC project developed an innovative system for prevention and early warning by continuous monitoring the heart conditions. This system is wearable by the patient, monitors and analyzes the ECG, and in the event of results that could predict a heart attack or stroke an alert message is sent to a server and then relayed to the responsible healthcare professional. The system uses ECG processing for automatic detection of abnormal functioning. First response actions are taken but the healthcare professionals are always in the control.

The BIOMED-TEL project developed an innovative remote patient monitor that supervises 24 hours/7 days the main patient's vital signals in its environment. These signs are: SpO₂, ECG one derivation, arterial blood pressure (BP), in conjunction with the body vibration acquired from chest zone and, glucose concentration in blood all above mentioned signs being relevant for the health patient status. With the correlation of the signals, the remote monitor is able to dynamical adapt his working regime from local storage of data acquired (as a classical holter) to continuously transmission of data acquired from patient to the hospital server, providing a quick time intervention of the health care professional in case of patient's alarm or emergency situation.

Both projects are gathering efforts by comparing methods in order to assess the best practices and address the technical challenges that came across the development of such useful platforms.

I. INTRODUCTION

Cardiovascular diseases (CVD) cause the death of around 4.500.000 people per year in Europe, being the first cause of deaths in this continent. The challenge is to provide a real solution for continuous monitoring and real time prevention, by means of early warning, to people already diagnosed as patients with high risk. The evolution of cardiovascular condition of these patients should be taken under close and real time surveillance. Previously to these efforts the only option to monitor

patients 24 hours a day was by hospitalization, which accounts for high costs and poses serious limitations to the patients' quality of life.

The main goal is to develop a solution that allows patients to go on with a normal life, meantime increasing their expectation of life and improving quality. Information and communication technologies (ICT) have already had a significant impact on health care and the delivery of health services. From Telemedicine to electronic health records to RFID to embedded sensors, a variety of health ICTs have been shown to improve operational and administrative efficiencies, clinical outcomes, documentation and information flow in a variety of global settings, from the home to rural health centers to large urban hospitals.

The monitoring process of the vital signals of the patients in their environment is one of the most relevant and advanced technology developed in the field of Assisted Ambient Living (AAL) because it increases the possibilities to assist, to help and even to save the patients' life. The monitoring methods are based on a set of wireless and intelligent sensors placed onto the patient. The systems were designed to be suitable for wearable applications. The set of sensors was interconnected with a data concentrator, this one being linked through the patient PDA to the hospital server [12]. By interpreting the data sent to the hospital server, a physician will be able to survey the vital signs of the monitored patients thus being able to react quickly and correctly if an alarm occurs or an emergency situation appears. During signal acquiring process (acquisition, transmission and processing of the vital signals taken from the patient) it could appear a lot of technical difficulties which can generate an important risk for failures in the patient monitoring procedure [11]. The failures that can appear are related to sensors accuracy, sensor/patient interfaces, analog signal processing errors, conversion from analog to digital and, of course, to the data transmission between the sensor network placed onto the patient, the data concentrator and Personal Digital Health Assistant (PDHA) or Wearable Processing Unit (WPU).

The particularities and differences between both projects could help the other address some of its technical challenges. This paper aims to provide a preliminary research on both ap-

proaches starting from previous scientific contributions produced [14],[15],[16],[17],and [18], generating a framework for future collaboration. This framework will boost the development on both ends providing the information gathered on a structured fashion.

This paper is organized as follows. Section II presents the motivation and background on cardiovascular diseases. The Concept of Operation and architecture, are presented in section III. Section IV describes the algorithms used to detect abnormal conditions and, finally, in section V, the conclusions and future work are discussed.

II. MOTIVATION AND BACKGROUND

The single most important cause of death in the adult population of the industrialized world is Sudden Cardiac Death (SCD) [3] due to coronary disease. SCD is caused by electrical problems that keep the heart from pumping the right way, whereas in a heart attack a blockage in blood vessels slows or stops blood flow. SCD causes half of all heart disease deaths. Contrary to heart attack, SCD often occurs in people who appear healthy, which can make it difficult to know who is at risk. Treating someone in SCD requires "paddles" to shock the heart, as in for example implantable cardioverter-defibrillator (ICD) therapy.

Chronic coronary artery disease (CAD) [3] is most commonly due to obstruction of the coronary arteries by atheromatous plaque. Patients with CAD represent the majority of patients threatened by SCD. In patients convalescing from myocardial infarction, SCD may be as high as 10% in the following 2.5 years. There are a number of other heart diseases and conditions that can lead to SCD.

Heart diseases and disorders

Heart diseases can be classified in three categories: electrical, circulatory and structural [3]:

- Electrical heart diseases: Characterized by abnormal heart rhythms, called arrhythmias, caused by problems with the electrical system regulating the heartbeat.

- Circulatory: High blood pressure and coronary artery disease are the main culprits in blood vessel disorders. The results, such as stroke or heart attack, can be devastating.

- Structural: Heart muscle disease (cardiomyopathy) and congenital abnormalities are two problems that can damage the heart muscle or valves.

Millions of people experience irregular heartbeats at some point in their lives but most of these episodes are harmless and are not life threatening. However, some arrhythmias are dangerous and cause sudden cardiac death. Other heart diseases can be dangerous in their own right and can increase the likelihood of arrhythmias.

Preventing the causes of SCD is the best way of preventing deaths from SCD and there are a number of common risk factors that help identify potential patients.

There are a number of tests that can be used to determine if someone is in a group that is at high risk for cardiac arrest, including:

- Echocardiogram: Sound waves are used to create a

moving picture of the heart. This test can measure the pumping ability of the heart and identify other problems that may increase the risk of SCD.

- Electrocardiogram: Electrodes are attached to the chest to record the electrical activity of the heart in order to identify abnormal heart rhythms. Certain arrhythmias could point to an increased risk of SCD.

- Holter monitor: Walkman-size recorder that patients attach to their chest for one to two days, recording a longer sampling of their heart rhythm. Recorded data are analyzed afterwards for signs of arrhythmia.

- Event recorder: Pager-sized device that records the electrical activity of the heart. Unlike a holter monitor, it does not operate continuously and can be used over a longer period of time. Patients turn on the device whenever they feel their heart beating too quickly or chaotically.

Other tests exist but have to be performed at a hospital or clinic and involve anesthetics. This type of invasive tests is only recommended in very specific cases.

Currently available computerized monitoring systems for in hospital use are mainly based on electrocardiogram (ECG) monitoring. Figure 1. shows a typical ECG signal, with labels for significant time intervals:

- PR interval (from beginning of P to beginning of QRS).

- QRS duration (width of most representative QRS).

- QT interval (from beginning of QRS to end of T).

- QRS axis in frontal plane.

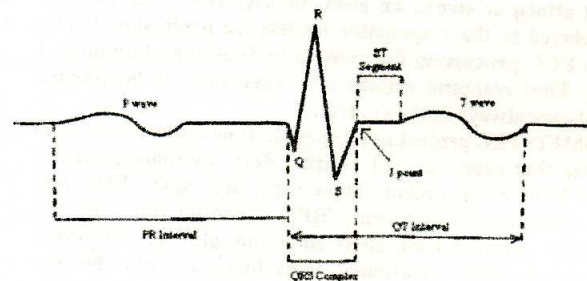


Figure 1. Typical ECG wave with main sections identified

ECG monitoring enables complex diagnosis of arrhythmias, myocardial ischemia and QT interval prolongation. SCD is in most cases related with disturbances in one or more of these parameters.

III. Architectures

HEARTRONIC:

The Heartronic project is a cooperative project involving industry and research, technological and medical partners from several European countries. The objectives of this project are not to redesign cardiology but rather to analyze medical and patients needs, to exploit existing and emergent technologies, and develop non-invasive and reliable systems and safety tools that respond to doctors and patients requirements. These tools should help improving quality of life and increase life expecta-

tion in patients from groups with high risk of SCD.

The goal of Heartronic project is to develop a system that can detect, record, and analyze any heart anomaly in real time. Automatic ECG monitoring and analysis is an important part of system however, a mixed initiative approach is used to avoid over-treatment (i.e. the healthcare professional is in the control loop evaluating and validating the results of the automatic analysis).

Twenty five medical conditions, not all directly related to heart diseases, have already been identified as being suitable for application of the Heartronic system. These include, for example, SCD, CAD, diabetes, hypertension, athletic heart syndrome, chronic heart failure, etc. The groups that can potentially benefit from the use of the system include (but are not limited to):

- Convalescing patients from myocardial infarction (especially in the following 6 months).
- Patients awaiting Coronary Artery Bypass Grafting and after the procedure.
- Asymptomatic patients with or without ventricular tachyarrhythmias, who have impaired left ventricular systolic function.
- Patients with known CAD or after Myocardial Infarction with syncope of unknown origin.
- Patients awaiting ICD therapy.

A. Concepts of Operation of the HEARTRONIC System

The HEARTRONIC project aims to develop an innovative system for prevention and early warning of cardiovascular events, at least 2-3 hours advance, by continuous monitoring the heart conditions.

The system will be able to detect any heart anomaly in real time, warn the responsible doctor and send all relevant data to his or hers PC, PDA or smart phone. The doctor will be able to carry out a timely diagnosis, deciding as well the most appropriate intervention to the patient.

This system must be integrated in a wearable and light support like a shirt or an elastic bandage, capable to recognize cardiovascular anomalies and alert doctors and Hospitals in real time.

B. Architecture and Systems Components of HEARTRONIC

The system architecture follows a three-tier based architecture: Client, Application and Data. Figure 2. is a schematic description of the overall architecture.

The client tier contains components such as the Heartronic t-shirt (ECG Sensor array), the Remote Unit (RU), acting as gateway, the Mobile Unit (MU), and a Personal Computer (PC). MU and PCs provide the user interface to the Heartronic application server through wireless connection. An example of a terminal is a PDA. RUs are gateways between the Heartronic wearable processing unit (WPU) and the application tier and are responsible for integrating devices into the platform. These RUs are part of the patient equipment and they are either a PDA (or Smart Phone) with a CF card or an integrated/embedded modem for wireless connectivity.

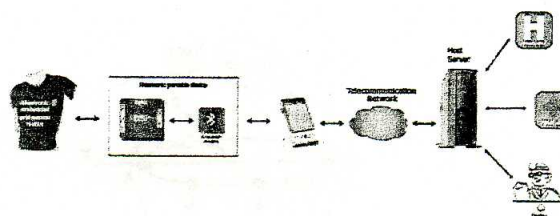


Figure 2. General system architecture

The application (or server) tier contains the Application Server which, by handling data transfer from the client tier to the storage level, makes data access transparent to the client tier.

Finally, the application server is directly connected to a database (DB) server which stores ECG patterns and additional data useful for screening, analysis and diagnosis.

WPU transmits data to the RU using Bluetooth connection while the RU is able to connect to the application server using a GPRS/GSM or UMTS (if available) connection. Both RU (Client tier-Patient) and MU (Client tier-Doctor) are connected to the application server but, in particular circumstances or emergencies, the RU might be able to talk directly to MU in order to send alerts to the doctor using SMS, MMS, or triggering an emergency phone call.

Furthermore, using the PC or MU, the doctor is able to view information on the patient available on the application server, in order to provide remote (mobile) diagnosis and consultation.

1) Heartronic t-Shirt

The Heartronic t-shirt, the ECG sensor array, is a wearable, light and comfortable device for ECG acquisition. There are several alternative methods and technologies for performing an ECG [4],[5]. In order to select the method used for the Heartronic t-shirt, several prototypes were built and several problems were addressed. One of these problems is the placement of the sensors. The placement of the sensors on the body has extreme importance: they have to be placed in order to better estimate Cardiac vector and better attenuate the muscular noise interference. There are some techniques for measuring Cardiac vector components [6], [7].

These problems can be partially resolved using a method of measurement created by Frank, and called Vectorcardiography [8]. Figure 3. shows the electrodes position following Frank's Leads technique. This was the technique selected for the Heartronic t-shirt, not only because from the theoretic point of view it supplies a better approximation of the heart cardiac vector, but also because from the practical standpoint it is less sensible to the electrodes position. Besides, the sensors are easily to place over a t-shirt, for example using a rubber strap (contrary to the classic 12-Lead ECG which is difficult to attach to a single strap).

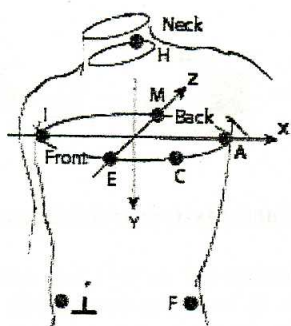


Figure 3. Orthogonal Frank's leads – X, Y, Z (8 sensors)

A drawback is that usually a physician is not interested to have an estimation of the cardiac vector, but they are interested to observe directly the ECG diagrams because they supply all the information needed (patient heart state). However, the three measured differential signals using Frank's Leads provide the projections of the heart carrier on the sagittal, frontal and transverse plane [8]; using Dower matrix [9] these signals provide 12 tracks diagrams (12-Lead ECG). The WPU includes a DSP, so to do such mathematical transformation is not a problem. However the problem could reside in the error associated to this transformation. The DSP processor is also responsible of the first patient diagnosis using algorithms to classify ECG abnormalities (see section IV).

After selecting the technique that will be used for ECG the next step is to guarantee that a good signal is captured, thus limiting noise amplitude. One big problem in common portable electrocardiograph is noise due to motion artifact. Two sources can generate motion artifact: the electrode metal-to-solution interface and fluctuations in skin potential due to skin stretch. The first source of artifact has been significantly reduced with modern Ag-AgCl recessed electrodes, but skin stretch remains a serious problem. Standard methods for reducing motion artifact due to skin stretch require skin abrasion, but this method has significant drawbacks: it causes patient discomfort, it results in more work for the ECG technician, and it can be ineffective for long term recordings.

The special electrode configuration suggested by Frank used for Heartronic t-shirt is less sensitive to motion artifacts and the rubber straps used to fasten the electrodes can help to prevent this kind of signal degradation. Moreover digital filters can perform another important step in this cleaning signal process: we are designing specific filters with infinite impulse response (IIR) and finite impulse response (FIR) directly embedded in the Digital Signal Processor (DSP) unit in order to eliminate this kind of artifacts, along with the noise associated with the power line capacitive effect, at the frequency of 50 Hz in Europe and 60 Hz in the USA.

To reduce ambient captured noise there are at least two possibilities: to screen the t-shirt using a network of electric wires covering the ECG signal wires: in this case the t-shirt could become heavier and less flexible, but the noise should be less critical; to use a network of shielded wires: in this case the t-shirt is more flexible but more sensible to noise so the filtering

block should be more efficient than the first situation.

We are adopting this second choice, so the Heartronic t-shirt is composed by an elastic t-shirt with three rubber straps where are attached all Frank's Leads, like it is shown in Figure 4.

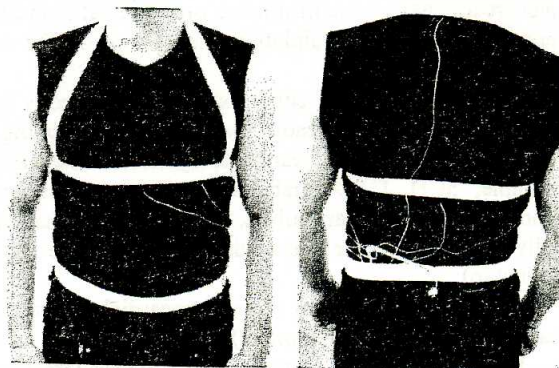


Figure 4. Heartronic T-shirt prototype

The advantages of Frank's Leads configuration are obvious:

- Adaptable to patient anatomy.
- Frank's axes are parallel to anatomy body axes.
- Simplicity of electrodes placement.
- Adaptable for Heartronic t-shirt.
- Small susceptibility to interference.
- Three dimensional ST monitoring (use of Vectorcardiography in ST analysis)

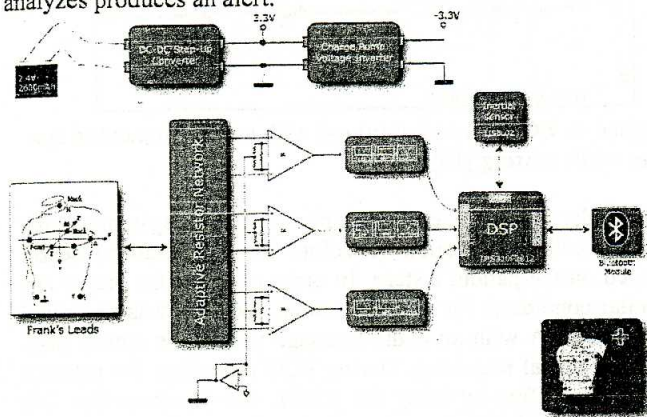
2) Wearable Processing Unit (WPU)

Typical ECG front-end processing algorithms consist of the following phases:

- Signal acquisition and filtering (first as analog filters and then as digital filter on the DSP).
- Initialization, determines initial signal and timing thresholds, positive and negative peak determination, automatic gain control, etc.
- QRS complex detection, the reliable detection of R-peak is crucial for morphological analysis.
- Baseline correction and first diagnosis, to compensate for low-frequency ECG baseline drift.
- ST segment processing, to detect changes in the ST segment.

In order to detect very weak electrical signals from the heart, the WPU must have very high input impedance. A differential mode of amplification is required if the ECG is to be isolated from the large amount of 50 Hz mains interference which is always present. So, as can be seen in Figure 5., the first stage is a differential amplifier, like instrumentation amplifier. The spreading electrical currents create different potentials at different points on the body, which can be sensed by electrodes on the skin surface using biological transducers made of metals and salts. This electrical potential is an alternate current (AC) signal with bandwidth of 0.05 Hz to 50 Hz, sometimes up to 100Hz. It is generally around 1-mV peak-to-peak in the presence of much larger external high frequency noise plus 50-/60-Hz interference normal-mode (mixed with the electrode signal) and common-mode voltages (common to all electrode signals). The right leg driver is necessary because it applies an inverted

The core of the WPU is a DSP that collects cleaned chest signals and acceleration data. The adaptive resistor network allows obtaining the Cardiac vector components XYZ from captured chest signals. Every component is cleaned by an analog filtering block and then is sampled by DSP ADC. The Bluetooth communication module is used by the DSP if the analyzes produces an alert.



3) Remote Unit (RU)

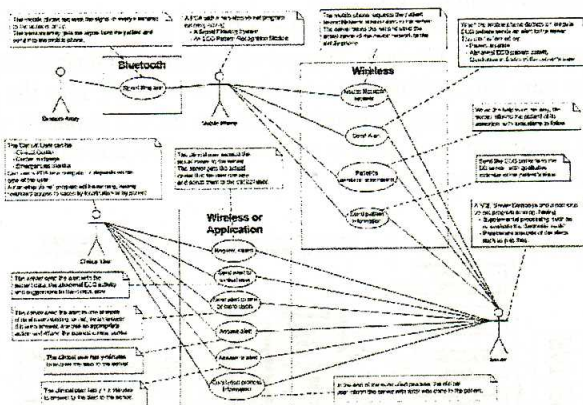
Depending on the services offered by the telecommunications company, the patient information can be completed with geographic information (localization).

When some problem is detected in the ECG analysis, the information sent to the RU and from the RU to the application server is the FFT (Fast Fourier Transform) because it contains all needed information in less bytes. This is useful because enables the use of more powerful algorithms in the application Server to find out what problem the patient has and also derive the 12 ECG from the filtered signal.

Important information to be transmitted in case of a severe warning is the location of the patient, which can be derived from the phone. Presently, a rough localization through the number of the GSM or UMTS cell is available, yet very useful in case of emergency, but one should not forget that precise localization technologies are actively developed to be integrated into next generation portable phones, and will provide a very accurate localization.

The data collected by the Heartronic t-shirt is analyzed by the WPU and, in case of alert the data will be sent to the RU, which will then send the information to the application server, by GPRS or 3G.

The Server will make an analysis of the case and decide to whom the alert should be sent. The addressed person will have to make a diagnosis with all the available information (ECG, patient history and suggestions) and decide on by an action to take, like false alarm, call the patient or send an ambulance to pick the patient. Figure 6. presents a detailed use case diagram of the application.



5) Database

--Patient medical record: personal data, habits, clinical history, devices in use.

- Persons that interact with the system.
- Alerts: actions to take and notifications.
- Parameters for the ECG algorithm: the read raw data (VCG), the obtained ECG data, transformation matrices, parameters for the algorithm and results of the algorithm application.

The architectural platform proposed by BIOMED TEL project corresponds to the requirements of the application in terms of variety and adequacy of sensors, power computing, low power consumption and low price. Based on intelligent interfaces, the system automatically integrates the sensors in „plug & play” mode and also adapts its communication strategy with the hub/dispatcher for cost minimization and for ensuring the reliability and availability of the data link. The architecture of the whole system is organized on four layers and is illustrated in Figure 7.

The *first layer* includes the smart sensors: (i) ECG leads with corresponding pre-amplifier, analog to digital converter and microcontroller, (ii) SpO₂ sensor with its corresponding pre-processing system, based on a microcontroller, (iii) blood pressure monitor with its wireless communication interface, (iv)

vibration sensor controlled by ATtiny26 with a programmable filter, (v) the temperature sensor and (vi) glucose sensor.

The *second layer* includes a data concentrator system developed using AVR32UC3 microcontroller that allows a strong power management for all internal drivers and plays several roles, such as: manages the communication channels between itself and the sensors, assures the filtering of the ECG signal, correlates the SpO₂ signal with ECG and vibration signal in order to avoid the artifacts and prepares the telegram that will be transmitted to PDHA, respectively to HS.

The *third layer* includes the PDHA (HTC Hero PDA) that assures the multi-modal interface between the patient and the remote monitoring system.

The *fourth layer* includes a PC as hospital server (HS) connected to the Internet. This server offers an interface to the health care professional that surveys the patients. Into the patients' data base implemented on the HS all the patient's vital signs are stored once per day in normal regime and continuously in case of alarm or emergency.

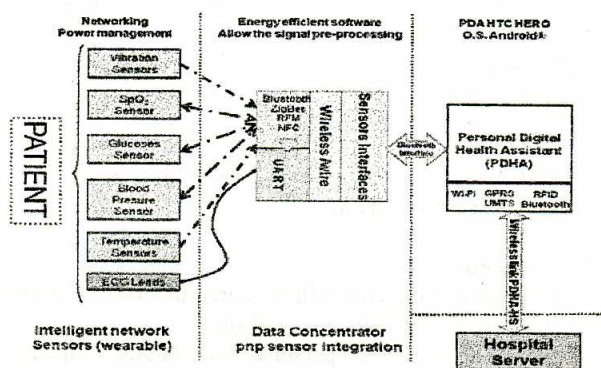


Figure 7. Architectural overview of BIOMEDTEL patient remote monitor

The hardware implementation illustrated in Figure 8. corresponds to the first layer of the above described system. This layer includes all the sensors placed on the patient: wearable ECG Ag/AgCl or stainless steel electrodes, accelerometer sensor, blood pressure monitor and SpO₂ sensor.

The wearable ECG system was designed in compliance with the BS EN 60601/2/25/1995 medical standard for the protection of the patient and was implemented to acquire the bio-potential from one bipolar D1 derivation.

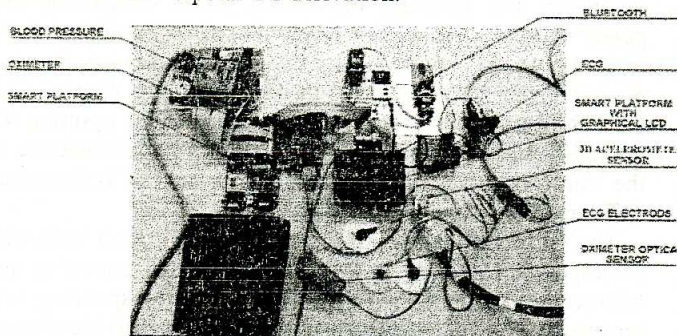


Figure 8. Prototype of the first layer of BIOMEDTEL project

The experimental results related to ECG acquisition are illustrated in Figure 9.

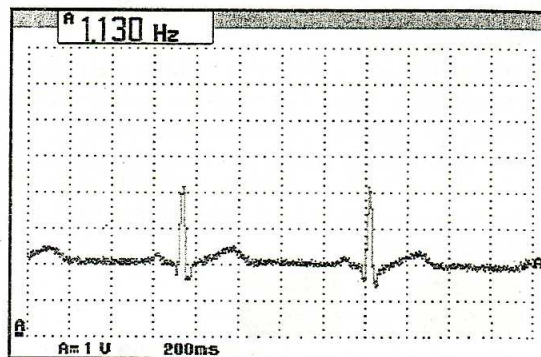


Figure 9. ECG record obtained with our implemented system while resting [19]

In order to avoid the movement artifacts, the system was designed with a vibration (absolute 3D acceleration) sensor placed on the patient's stern. In order to create the proper and similar conditions for ECG recording, the patient is advertised by his PDHA with an audio message to take the correct position for signal acquiring. During ECG recording, the patient's status is verified by using the ADXL 330 accelerometer. The leads of the ECG channel and also the accelerometer were placed onto the same wearable support. Another major aspect is related to the accelerometer sensor which can provide information about pulmonary and cardiac activities such as respiratory rhythm and cardiac rate [14].

The cardiac activity of a resting patient is illustrated in Figure 10.

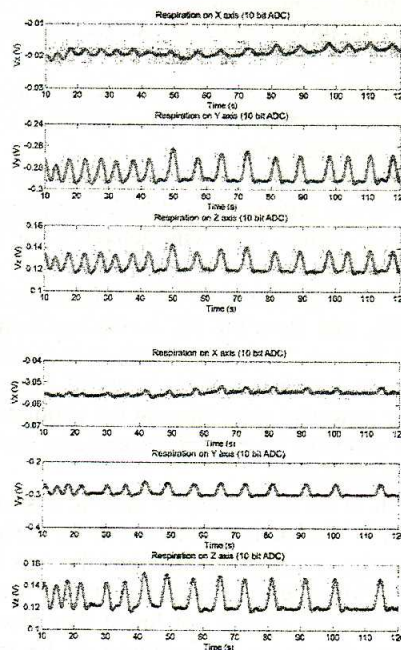


Figure 10. Cardiac activity and breath respiration

The illustrated grey signal represents a not filtered signal and the magenta one represents the corresponding filtered one. From the amplitude of the signals it can be seen that the X axis is not so sensitive at the cardiac activity, the Y axis correctly follows the cardiac activity, the peak to peak amplitude being 30 mV and the Z axis is the most sensitive. In clinostats position of patient Z axis will give information about the local gravitational acceleration. This signal could be used as auto calibration signal for all the axis of the acceleration sensor. These signals are crucial because they can make easier and accurate the detection and classification of the signal records and can improve the process of status detection of the patient.

Also, an important bio-physical parameter is the cardiac rhythm information provided by the blood pressure. To acquire the cardiac rhythm it was used an existing Blood pressure device (VISOMAT400 endowed with an OMRON chipset) that was adapted thus to be able to communicate with a Bluetooth transceiver (LMX9838) which transmits the acquired data to the concentrator able to collect and to interpret them.

For monitoring SpO₂ it was used the classical method developed by Beer-Lambert to analyze the signals acquired by a dedicated sensor with a dual LED (IR and Red) and phototransistor (SF-1011N-Nellcor) placed onto the finger of the patient or at the ear level. This signal is continuously monitored and represents the leading signal necessary to control the regimes of the whole remote patient monitor. In order to offer a high confidence and reliability of the recorded data, this signal was used as reference [15].

For monitoring the glucose level from the blood it was used the DEXCOM Seven instrument, which uses a nano-tube carbon sensor implanted in the belly of the patient. The communication with data concentrator is wireless RFM.

Our set of smart sensors used by the remote patient monitor could be used with high efficiency and accuracy by patients having cardiac, neuronal or metabolic diseases.

IV. ALGORITHMS

HEARTRONIC: ALGORITHM FOR CLASSIFYING ECG ABNORMALITIES

An ECG represents the electrical voltage in the heart during a contraction. Many waves, segments and intervals can be found in the ECG graphic [7]. To find irregular beats, these components have to be searched with signal analysis methods. The ECG front-end processing algorithms encompass 5 phases that were already listed in section 3.B.1 when the WPU was described.

Figure 11. shows an example of an ECG lead I, with the marks of the ECG's components.

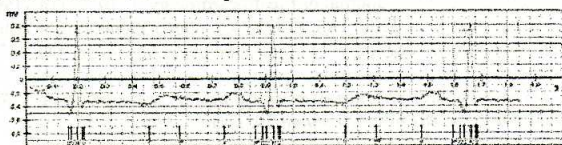


Figure 11. Visualization of an ECG's Lead I example, with components marks

As previously noted, the most commonly used clinical lead configuration is the 12-lead ECG system, which provides twelve waveforms, called leads. To provide such a 12-lead ECG, ten electrodes are placed on the patient's body and the signals from these electrodes are processed to provide the twelve leads.

The Heartronic algorithms do not use 12-lead ECG. Only the Orthogonal Frank's leads - X, Y, Z (8 sensors) are needed [8]. The 12 ECG traces can be obtained by the Frank's Leads Vectorcardiography [9]. The 12 ECG traces can be obtained by the Frank's Leads using Vectorcardiography. Effective filtering algorithms were developed to eliminate harmful baseline fluctuation and possible motion artifacts of the sensors used.

It was assumed that sampling rate is 512 Hz, which is a suitable choice considering that all the information of the ECG signal is contained in the range of frequencies below 100 Hz. The algorithm is composed by several blocks:

- Orthogonalisation - reduces the dimension of the signals processed in latter stages.

- Pre-processing - reduces the baseline wander, power line interference and electromyographic noise.

- Segmentation - finds the individual beats by finding the onset of P wave, the R-peak and the offset of T wave;

- Alignment - reduces changes due to respiration and body position changes.

- Matching - accounts for the remaining variation.

- Decision - takes action if the vectorcardiogram (VCG) loops and there are other anomalies.

Most of the literature concentrates on immobile patient measurements, which is a considerably easier task than the one, where the patient is moving around during measurement. For example, plain heart rate measurement is much less demanding than full ECG analysis. Body position changes, respiration and movement cause physical movement of the heart, which in turn is shown as changes in the measured ECG. What is more, these motion artifacts can be quite severe and may easily cause false alarm. Hence, many change detection methods are very vulnerable to these effects. Consequently, the aim of the first set of algorithms is to be insensitive to this kind of normal variation but sensitive to any abnormal changes.

The sensitivity at which the arrhythmia recognition algorithms should be set is a problem. High sensitivity of the system will be connected with numerous false positive alarms (because of false ST monitoring alarms and muscle artifact simulating ventricular tachycardia). Low sensitivity may result in misdiagnosis of the potentially life threatening conditions.

Furthermore ECG monitoring does not supply sufficient information necessary to evaluate the cardiac function as a pump. It might limit preventive and diagnostic use of Heartronic especially in patients with heart failure.

There are almost no published trials [10] concerning cardiac remote monitoring so it is difficult to develop an algorithm supported by published research.

BIOMED TEL:

The algorithm developed on the data concentrator (second

layer) detects the cardiac rhythm by detecting the R wave and after that the R-R intervals from ECG signal. A similar operation is realized for SpO₂ signal and the result obtained is compared with the first one. This represents a first verification of the accuracy of the acquired data. A second verification consists in analysis of the signal provided by the vibration sensor. The validation is based on the initial calibration values for the Z axis of the sensor used to detect the orthostatic position of the patient during the ECG signal acquisition. On the third layer of the system the trend of the main parameters (SpO₂ values, cardiac rate, blood pressure and glucoses concentration) is determined. The parameters are correlated using a decision table based on a fuzzy set with above mentioned data. Before home usage of the remote patient monitor, the patient's specific thresholds are settled on PDHA by the physician in hospital. As result of signal analysis the patient monitor will change automatically his functioning regime from normal mode, to alarm respectively to emergency mode. In the first case, the data acquired will be only once per day uploaded to the hospital server, and in case of an alarm occurs, the significant signal will be continuously transmitted to HS. In emergency situation case when more than two threshold values are overpasses, all the signals acquired from the patient will be transmitted in real time to HS. In this case the HS is able to transmit in "real-time" advises of the physician to the patient in order to prevent the possible dangerous situations.

V. CONCLUSIONS AND FUTURE WORK

The development of a wearable system capable of continuously monitoring and analyzing the heart condition of patients with known risk cardiovascular diseases should allow patients to go on with a normal life, while improving its quality and increasing its expectation.

The goal of this collaboration is to improve the results of both projects by means of comparing methods and coming up with better solutions for the technologic challenges.

Heartronic project is more focused on ECG signal processing, using with a large leads number (12) and strong detection of arrhythmic symptoms by intelligent algorithms, comparing with BiomedTel project that is more oriented to analysis of SpO₂ signal continuously monitored, and that uses only one derivation for ECG signal. As result of sensor configuration Heartronic project was oriented more to the detailed analysis of acquired ECG signal. In case of BiomedTel the focus is oriented to the correlation between a set of signals acquired from patient and the local signal processing is more simplified.

The interface between the remote unit and hospital server is almost similar for both projects and present also a similar functionality. A special remark could be done related the communication strategy adopted by BiomedTel project, where the PDHA uses a dynamic allocation of the communication channel. In this sense an energy efficient algorithm that scans and chooses the most reliable and efficient communication channel was implemented.

Currently the architectures of both projects presented in this paper are being compared for effectiveness and accuracy and the collaboration is expected to provide new methods to solve

technical issues that for the challenges posed.

It is obvious that including new signals to be monitored and also improving the inter correlation between signals acquired in parallel with the development of a strong energy management strategy for all system components will make possible to assure a more safe, available and precise instrumentation that could aid the patients in the future.

Future developments include implementation of such methods on both systems and field tests to assess the improvements.

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